

Work Order ID 62863

October 12, 2010 12:08:45 PM



Page 1

Item ID: DSI 9372-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Wearshoe

Start Date: 10/13/10 Start Qty: 2.00



Cust Item ID:

Required Date: 10/13/10 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9372

Rev A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPDSI9372-011 CHG001

8/10/10/12

AG for BG 10-10-12

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10/10/12 (20)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/10/10/12

(2)

Work Order ID 62863

October 12, 2010 12:08:45 PM



Page 2

Item ID: DSI 9372-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Wearshoe

Start Date: 10/13/10 Start Qty: 2.00



Cust Item ID:

Required Date: 10/13/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP DSI9372-011 <input type="checkbox"/> Location: <u>00</u> <input type="checkbox"/> PPP Rev: <u>C</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10/10/10 22

10/10/13

MF
10-10-12

Picklist Print

October 12, 2010 12:08:41 PM

Page 1

Work Order ID: 62863

Parent Item: DSI 9372-011

Parent Item Name: Wearshoe



Start Date: 10/13/10

Required Date: 10/13/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev: A New issue 07-04-09 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

ALS4-1032-130

Purchased

No

120

Each

1,047.000

6

12



Insert

Location

Loc Qty

Loc Code

PKG11

998

114723

998

ST282

10

110511

10

ST381

39

114654

39

AN3C4A

Purchased

No

120

Each

1,511.000

50

100



BOLT

Location

Loc Qty

Loc Code

ST245

20

110139

20

ST303

3

115438

3

ST350

1488

114108

14

114416

12

114523

2

115300

460

115589

1000

Picklist Print

October 12, 2010 12:08:42 PM

Page 2

Work Order ID: 62863

Parent Item: DSI 9372-011

Parent Item Name: Wearshoe

Start Date: 10/13/10

Required Date: 10/13/10

Start Qty: 2.00

Required Qty: 2.00

AN960C10L

NAS1149C0332

Purchased

No

120

Each

29.0000

50 100



washer



M115E13 10/10/10

Location

Loc Qty

Loc Code

ST245

29

107534

29

Manufactured

No

120

Each

12.0000



12 10/10/10

D3564-11



Wearshoe

Location

Loc Qty

Loc Code

FP019

12

61708

12

Manufactured

No

120

Each

34.0000



0 10/10/10

D3564-13



Wearshoe

Location

Loc Qty

Loc Code

FP17

34

59660

1

60862

9

61828

12

62229

12

2

Picklist Print

October 12, 2010 12:08:43 PM

Page 3

Work Order ID: 62863

Parent Item: DSI 9372-011

Parent Item Name: Wearshoe

Start Date: 10/13/10

Required Date: 10/13/10

Start Qty: 2.00

Required Qty: 2.00

D3564-5

Manufactured No

120

Each

22.0000



Wearshoe



1 2
10/13/10

Location

Loc Qty

Loc Code

FG

1

34806

1

FP19

8

57525

1

58709

1

61699

6

FP-19

13

62237

13

D3564-9

Manufactured No

120

Each

17.0000



Wearshoe



1 2
10/13/10

Location

Loc Qty

Loc Code

FP

1

55334

1

FP019

16

60236

3

61709

13

D3566-1

Manufactured No

120

Each

9.0000



Gasket



1 4
10/13/10

Location

Loc Qty

Loc Code

FP015

9

57715

2

61992

7

October 12, 2010 12:08:43 PM

Shop Packet Print

Page 3

Picklist Print

October 12, 2010 12:08:44 PM

Work Order ID: 62863

Parent Item: DSI 9372-011

Parent Item Name: Wearshoe

Start Date: 10/13/10

Required Date: 10/13/10

Start Qty: 2.00

Required Qty: 2.00

D3566-13

Manufactured No

120

Each

34.0000



Gasket



10/10/10

Location

Loc Qty

Loc Code

FP012

34

60209

8

61996

26

Manufactured No

120

Each

20.0000

D3566-5



Gasket



10/10/10

2

Location

Loc Qty

Loc Code

FP

8

60869

8

FP015

12

62463

12

DART

DESIGN <i>PA</i>	DRAWN BY <i>PA</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PA</i>	APPROVED <i>PA</i>	DRAWING NO. DSI 9372	REV. A SHEET 1 OF 2
DATE 07.03.19		TITLE STAINLESS STEEL WEARSHOE KITS	SCALE NTS
A	07.03.19	NEW ISSUE	

REFERENCE ON**DART SERVICE INSTRUCTION**

TO AMEND INSTALLATION INSTRUCTIONS D205-634 REV. D OR EARLIER AND
INSTALLATION INSTRUCTIONS D204-635 REV. D OR EARLIER

REF. CANADIAN STC: SH96-88 ISSUE 3

REF. FAA STC: SR00563NY

For customers with D205-634-011 skidtubes at CHG 004 or earlier and D205-634-015 skidtubes at CHG 003 or earlier who would like to upgrade to stainless steel wearshoes, the DSI 9372-011 wearshoe kit can be obtained from Dart

or

For customers with D204-635-011 skidtubes at CHG 004 or earlier who would like to upgrade to stainless steel wearshoes, the DSI 9372-013 wearshoe kit can be obtained from Dart

QTY -011	QTY -013	Part Number	Description
X		DSI 9372-011	WEARSHOE KIT (D205-634-011/-015 SKIDTUBES)
	X	DSI 9372-013	WEARSHOE KIT (D204-635-011 SKIDTUBES)
1		D3564-5/	WEARSHOE (REPLACES D2577-5)
	1	D3564-7	WEARSHOE (REPLACES D2577-7)
1	1	D3564-9	WEARSHOE (REPLACES D2577-1)
1	1	D3564-11	WEARSHOE (REPLACES D2577-3)
1	1	D3564-13	*WEARSHOE
2	2	D3566-1	GASKET
1		D3566-5	GASKET
	1	D3566-7	GASKET
1	1	D3566-13	*GASKET
50	44	AN3C4A	BOLT
50	44	AN960C10L	WASHER
6	6	ALS4-1032-130	*INSERT

* OPTIONAL TO INSTALL

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVEDBY: *D. Shepherd*
D. SHEPHERD (DE # 02)DATE: 07.03.19
CERT. NO.: SH96-88
ISSUE NO.: 3**Copyright © 2007 by DART AEROSPACE LTD**

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.